





Since her initial launch in 1986, the Fleming 55 has established a reputation for being one of the finest cruising yachts in her class. Judged by an international magazine to be among the 10 best looking boats of all time, we saw little point in changing the exterior lines, but beneath her elegant exterior, we never stop looking for ways to make the best even better by incorporating new ideas or taking advantage of the latest technology. One of the many advantages of buying a Fleming is that you reap the benefit of all these years of refinement. But looks aside, what do we all seek in a quality yacht? Safety and reliability would surely be at the top of the list, followed by livability, comfort and performance.

As you step aboard a Fleming you are immediately struck by her stability and easy access through the gates in the side-deck bulwarks. There is no need to scramble onto the stern platform and mooring lines can be handled while leaning against the solid bulwarks. All bulwark doors open inboard and the cleats are recessed to protect your ankles. The Portuguese Bridge closes off the forward deck so small children and pets are safe. Handrails abound and are carefully placed to suit youngsters as well as adults.

The flying bridge, with a convenient pass-through direct from the galley, has seating for 11 and a separate boat deck with davit aft of the seating area. Safe internal stairs lead directly from the pilothouse and a ladder aft gives access to the cockpit.

The foredeck has more seating but its main feature is the anchor platform with twin, self-launching anchors and powerful Lofrans windlass which,



in addition to the handheld control on the foredeck, can be operated from either helm station. The forepeak drains directly overboard and a watertight collision bulkhead divides it from the rest of the boat. Fresh and saltwater bibs are provided for anchor washing.

The spacious cockpit is 130 sq. ft., perfect for relaxing and, in fine weather, forms an extension to the salon. Optional control stations make docking a breeze and the Fleming's low profile, deep keel and 30 ton displacement makes her easy to handle in close quarters. Sliding doors to the salon have self-locking latches to prevent them running amok if inadvertently left unsecured when going to sea. Lockable, gasketed hatches provide access to a capacious lazarette for storage of fenders and lines. A hot and cold shower can be reached from the swim step which, with safety in mind, has a retractable ladder underneath deployable by a person in the water.



"Whatever type of boating you do, the wish list for your perfect boat would probably read like this: a spacious and airy interior, unsurpassed engineering, sure-footed handling, monumental construction, and a superb finish. You might also fancy a boat that's extraordinarily quiet inside and out. The Fleming 55 would fulfill all your wishes. It remains a benchmark that few other boats can approach." – Motorboat and Yachting





The pilothouse provides a dedicated control station which immediately brings to mind the bridge of a ship or the cockpit of an airliner. This is the nerve center of the boat where the serious business of conning the vessel takes place. The navigation area includes a chart table and drawers and a console large enough to accommodate a complete range of electronics. A second overhead console provides more space for additional equipment. The windshield is sloped at just the right angle and all the controls and instruments are to hand. Just sitting in the captain's chair gives you the immediate feeling of being in full control and seeing yourself piloting this little ship into your favorite berth or anchorage whether real or imagined.

Yet the pilothouse is also a social center where people congregate to enjoy the scenery. A small table and a raised settee are ideal for reading or enjoying casual meals while underway. Easy stairs give safe access to all parts of the vessel so you can be secluded from the bustle of other on-board activities without being isolated. Feeling your way into an unfamiliar harbor at night with the aroma from a hot meal being prepared in the galley is a pleasure denied to those whose galley is integrated with the pilot station.





The philosophy behind the Fleming 55 is to create a serious cruising yacht capable of taking her crew in safety and comfort from trendy marinas to remote anchorages. Her space and amenities make her idea for entertaining yet she is truly a home away from home. Her combination of speed, range, seaworthiness, comfort and good looks give her unrivaled versatility. "A home away from home. Attention to detail raises the ante for this long range cruiser" – Yachting Magazine





As you relax on the upholstered settee in the salon your eye takes in the richness of the teak exquisitely shaped by those craftsmen who know their trade. Essential to that feeling of relaxation is the harmony provided by the meticulous scaling of each and every piece of furniture and by the attention to detail. The design is practical yet elegant. Picture windows promote an airy feel while privacy and ventilation are maintained by wood blinds retained in teak guides to control lateral movement. Just two steps lead up to the pilothouse and three down to the accommodation. Double doors open out onto the aft deck on the same level. A range of cabinets are available which provide for bar with icemaker, drinks refrigerator or wine cooler. An entertainment center can be configured for audio and video components as well as built-in or pop-up flatscreen TV. The teak table can be raised or lowered for use as a coffee table or for dining.

Fine dining plays an essential role in any successful cruise and food preparation should not be a burden to those who do it. This means a well planned and equipped galley in which they can work safely without being tucked away in some forgotten corner or located higher than necessary above the waterline where boat movement is exaggerated. The standard galley in the Fleming is an extension

to the salon. It is equipped with a 21 cubic ft side-by-side fridge/freezer so there is no need to stoop to reach inside. The doors have sea locks. There is a convection microwave with built-in light and hood over the ceramic, easy-to-clean cook top equipped with the increasingly rare – but absolutely essential – potholders of a design unique to the Fleming. Double sinks – one with disposal – are set into granite or Corian[™] countertops. Storage cabinets and drawers are plentiful and space is provided for a dishwasher and oven. The galley is compact – as it should be in a sea-going vessel – and everything is to hand without being cramped. A dumb waiter connects the overhead locker with the flying bridge.





"The beautiful Fleming 55 is a paragon of modern boat design and attention to detail. Appointed in a traditional yacht manner with teak decks and trim, the Fleming is nonetheless a thoroughly modern boat using the latest technology. The result is a very capable cruising motoryacht with all around ability." – Passagemaker Magazine.

> "The hull slides almost wakelessly through the water and engine vibration is practically nil. As a result the loudest sound inside the boat is the rush of water past the hull" – Sea Magazine.

"The look of the Fleming 55 virtually defines the terms classic and timeless." – Power Cruising Magazine.



At the end of the day, a comfortable bed is essential to the refreshment of mind and body. The forward stateroom is light and airy with portlights and skylights. The bed lifts open easily at the touch of a button to give easy access to storage space for bulky items and the entire bed can also slide aft to make changing the sheets an easy task. Hanging lockers to both port and starboard, with drawers beneath, provide ample storage. The head is ensuite and, in common with the guest head, is equipped with china basin set in Corian[™] or granite

 $\label{eq:countertop} countertop, \ \mbox{Headhunter toilet and separate shower}.$

The port guest stateroom can be offered with twin berths or one double and, with either arrangement, an optional slide-out upper berth. The starboard guest cabin can be configured with twin bunks or as an office – with or without an upper berth. In all three staterooms, reading lights are placed in convenient locations and there is ample stowage for gear and clothes.







Fleming 55		
Length Overall Hull (LOA)	55'9	16.99m
LOA incl. swim platform		
and anchor platform	60'9	18.50m
LWL	50'10	15.50m
Beam	16'	4.88m
Draft	5'	1.52m
Air draft to top of arch	16'	4.88m
Displacement	66,000lbs	30,000kg
Hull type	Semi displacement	
Fuel	1000 US Gallons	3,880litres
Water	300 US Gallons	1,135litres
Standard engines	Cummins QSC8.3 – 500HP	















"To say the boat is well engineered is a vast understatement. It is exceptional" – Sea Magazine

Wiring and associated components are the nerves and organs of a boat, but the engines are its heart. Diesel engines are inherently tough and reliable but their correct installation is critical. We select only the best and most reliable components and, just as important, we ensure they are correctly installed and are readily accessible for servicing and maintenance. The engines are bolted to steel bars buried inside the stringers during construction. The Seatorque[™] fully enclosed shaft system, which is standard equipment, eliminates the need for cutless bearings or stuffing boxes and greatly reduces maintenance.

It also decouples the engines from the shafts, and is a major factor in giving the Fleming her well earned reputation for being whisper quiet and ultra-smooth. Other factors include soft mounting of the generators and the attention paid to sound insulation such as a composite salon sole and hatches which seal and lock down onto gaskets.

Fuel tanks are fiberglass made with fire resistant resin and have sumps connected to a sophisticated, yet very simple to use fuel management system. Shafts and couplings are protected with hinged covers for safety, and shaft seals are solid bronze with drip-less packing. Polished stainless steel mirrors make it easy to observe the outboard sides of the engines.

Isolation transformers ensure the safest possible means of connecting to the shore power supply and are standard equipment on every Fleming, as is the pure sine-wave inverter, AGM batteries and high output, externally regulated alternators. All battery master switches are accessible from outside the engine room and all parameters relating to the electrical system can be monitored on digital meters located in the pilothouse. Aft of the engine room is the spacious lazarette which offers ample storage space and houses the poly-ethylene fresh water tanks, air-conditioning compressors and the robust steering gear with rudder posts brought above the waterline. Although space is tight on every boat, Flemings have a reputation for allocating more space to the engine-room than other builders. That is something to bear in mind when the going gets tough and you need to keep going.





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New methods and materials are continually being introduced to improve the functionality and safety. The Fleming 55 is built to comply with CE Ocean Class Category A or NMMA/ABYC standards.



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